DINITROL 771 A IQ LOT / 515 B

MS Polymer

DINITROL 771 A IQ LOT / 515 B is an accelerated adhesive based on MS polymer with long open time and accelerator component, which was specially developed for semi-structural bonds and seals. Further properties are:

- » Long open time < 30 min.
- » Free of solvents, isocyanates and PVC
  ➜ No labelling, No hazards symbols
- » Very good UV and aging resistance
- » No formation of CO2, no formation of bubbles
- » Very wide range of adhesion,
  often without adhesion promoter
- » Permanently elastic between -40°C to + 120°C
- » Can be painted over after skin formation
  (wet on wet) with the usual paint systems
  (preliminiary tests are essential)

Equipment

DINITROL 2C Cartridge-Gun
Release force of 700 N
Art. No. 1736300
1 x 2C Cartridge-Gun
1 x 20 V Battery Pack
1 x Charge
1 x Conversion kit for mix ratios
1:1, 2:1, 4:1 and 10:1
1 x Bag

Industrie Nitrile Gloves XL 10-P
Art. No. 1734100

DINITROL 771 A IQ LOT / 515 B

Art. No.	Size	Package	Colour
12742	490 ml	Cartridge	Black

a brand of DINOL

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DINITROL®

DINITROL 771 A IQ LOT / 515 B

Technical Details

Product description
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Areas of Applications
- Elastic bonding and sealing in buses, trains, caravans, motor homes and trucks
- All semi-structural bonding

Technical Data

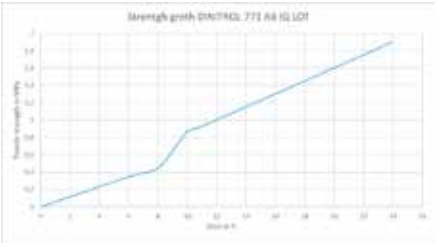
Colour	white, black
Base	MS polymer
Curing method	Moisture
Density A component Density B component	approx. 1.4 g/ml approx. 1.51 g/ml
Mixing ratio (volume/volume)	100:7 – 100:10
Tensile strength after 12 h (23°C, 50% r. h.)	approx. 1 MPa (MR 100:10)
Skin formation time (23°C/50% r. h.)	approx. 20 min.
Open time (23°C/50% R.H.)	< 30 min.
Shore A hardness (DIN 53505)	approx. 60
Volume change (DIN 52451)	< 3%
Green strength (Physica Rheometer MC100) (Tauy)	> 80 Pa
Tensile stress (100%) (DIN 53504/ISO 37)	approx. 1,7 MPa
Tensile stress at break (DIN 53504/ISO 37)	approx. 2.8 MPa
Elongation at break (DIN 53504/ISO 37)	approx. 210%
Lap shear stress (DIN 53283/ASTM D1002) (Alu-Alu; adh. thickness 2 mm, test speed 50 mm/min.)	approx. 2.5 MPa
Tear propagation (DIN 53515/ISO 34) (Typ C, test speed 500 mm/min.))	approx. 14 N/mm
E-Modulus (10%) (DIN 53504/ISO 37)	approx. 4.5 MPa
Solvent percentage	0%
Isocyanate percentage	0%
Temperature resistance	- 40°C to + 120°C
Temperature resistance (max. 20 minutes)	+ 180°C
Application temperature	+5°C to +35°C
UV and weather resistance	Excellent
Available in	490 ml side by side cartridges, 28 kg hobbock

*at 23°C / 50% r.h

Method of Use
DINITROL 771 A IQ LOT / 515 B is applied with the usual 2 C dispensers and 2 C pump systems at temperatures between + 15°C and 35°C. For sealing applications, DINITROL 771 A IQ LOT / 515 B should be removed within 20 minutes (at 23°C / 50% r.h.) and, if necessary, smoothed with a soap solution.
Join the parts to be joined within the open time (<30 min at room temperature), higher temperatures reduce the open time.
The surfaces to be bonded must be clean, dry and free of dust and grease. In many cases, pretreatment with an adhesion promoter is not necessary, like aluminum, steel, glass, painted wood, etc., we recommend carrying out preliminary tests.

Storage
DINITROL 771 A IQ LOT: may be stored for 12 months in a closed (unopened) container or bag in a dry place at temperatures between + 5°C and + 25°C (cartridges 18 months).
DINITROL 515 B: may be stored for 12 months in a closed (unopened) container or bag in a dry place at temperatures between + 5°C and + 25°C.

Safety precautions:
No specific safety precautions required. Consult safety data sheet.



Comp. A - Hazards identification
2.1. Classification of the substance or mixture
This mixture is not classified as hazardous in accordance with GB CLP Regulation.

Comp. B - Hazards identification
2.1. Classification of the substance or mixture
This mixture is not classified as hazardous in accordance with GB CLP Regulation.

For all relevant safety advices please read the material safety data sheet or the packaging label.