

DINITROL 3650

Universal protection

DINITROL 3650 is a PE-wax based product that is suitable for cavities, open surfaces and in two layer applications on underbodies of vehicles.

» **Universal applications**

» **Cavity**

» **Water repellent**

» **Waxy film**

» **Good penetration**

» **Meets or exceeds MIL 16173 D/E Gr. 2 and 3**



Equipment

DINITROL Spray Tool HS
Art. No. 1700500

DINITROL Spray Tool AIRLESS
Art. No. 1706100

DINITROL Spray Tool UBS/HR GSI
Art. No. 1701900

DINITROL Airless Pump 1:26
Art. No. 1705900

DINITROL 3650

Art. No.	Size	Package	Color
11145	20 L	Pail	Beige
11144	60 L	Drum	Beige
11143	208 L	Drum	Beige

DINITROL 3650

Technical Details

Product description

DINITROL 3650 is a wax based product that is forming a waxy film after drying. It has good penetration properties and it is staying flexible also at lower temperatures.

Applications

DINITROL 3650 is designed for application in closed cavities, doors and other parts of vehicles. DINITROL 3650 is also designed for use on spare parts etc, which are stored for long periods or transported under very corrosion inductive weather conditions.

Method of Use

DINITROL 3650 is applied by spraying with manual, semi-automatic or full-automatic application equipment. Application both with airmix and airless systems. The application temperature 15-30°C.

Stir before use!

Pre-treatment substrates

Surfaces shall be clean, dry and free from loose corrosion.

Over-Coating / 2-Layer-Application

DINITROL 3650 can be overapplied with any DINITROL Bitumen based underbody coating, DINITROL 3650 is repairable with itself.

For additional information, please consult DINOL GmbH.

Storage

The product should be stored at temperatures between +10°C and +30°C. Stored in a cool and dry place, the product has a shelf life of at least 2 years in the unopened original packaging.

Safety precautions

Additional information can be found in the safety data sheet.

Transportation

Additional information can be found in the safety data sheet.

Technical Data

Colour	opal to beige
Type of film	greasy
Density at 23°C	820 kg/m ³
Viscosity at 23°C, DIN 3	40 seconds
Dry matter content	35% by weight
Flash point	40°C
Aromatic content in solvent	< 1%
Recommended film thickness wet	110 µm
Recommended film thickness	30 µm
Drying time	2 hours
Low temperature adhesion	- 40°C
Heat resistance	> 90°C
Salt spray test	240 hours
Penetration (50 mm gab)	> 30 mm
Available in	20 L Pail / 60 L Drum / 208 L Drum

Hazards identification

2.1. Classification of the substance or mixture

GB CLP Regulation

Flam. Liq. 3; H226; Asp. Tox. 1; H304; STOT SE 3; H336

For all relevant safety advices please read the material safety data sheet or the packaging label.