

WORK INSTRUCTIONS BODY REPAIR



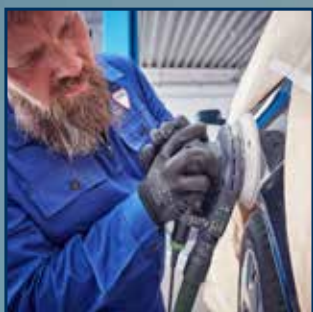
WORK INSTRUCTIONS

BODY REPAIR

PRELIMINARY WORK



- 1 The area around the edges must be protected carefully with tape and paper. The damaged spot needs to be cleaned thoroughly with a cleaner, such as **DINITROL 7660**, a quick-drying cleaning agent and silicone remover.



- 2 For the next step, use an orbit sander, sandpaper or sanding pad to dry grind the surface. Clean the area again with a recommended cleaner, as the **DINITROL 7660**, to ensure that the substrate is free from dust and substances that disturb the lacquer wettings. If the car has been ground down to the metal, the affected surface needs to be primed.

SANDING



- 5 After the putty has been applied properly, it can be sanded, in accordance with the curing time, after approx. 20 - 30 minutes.

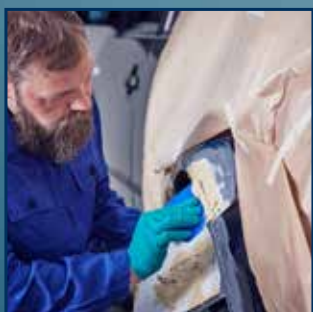


- 6 If the results are not 100% satisfactory, repeat the procedure or use a special touch-up filler.

FILLING



- 3 Carefully mix the required putty with the corresponding amount of hardener.



- 4 Next, apply the putty evenly to the prepared substrate until the desired form has been obtained. Depending on the added hardener and the temperature, the processing time will be approx. 5 - 6 minutes. As an example we recommend putties such as **DINITROL 6050 and 6052**.

INSPECTION AND THE FINAL TOUCH



- 7 Spray **DINITROL 6900** onto the sanded surface in order to detect unevenness more easily. Now sand again until the **DINITROL 6900** is no longer visible.



- 8 If the surface has not been optimally restored, fill and sand again. In the event of slight unevenness, use **DINITROL 6060** filler to touch up.



- 9 After treating the surface, clean it thoroughly in preparation for painting.



Here you can find our
application video.

www.dinitrol.com/bodyrepair



THE QUALITY SOLUTION

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